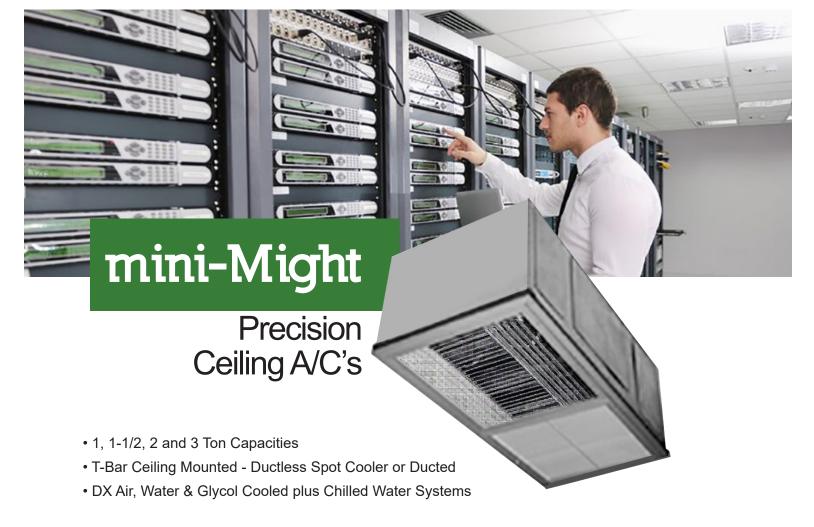
# engineering manual





Excellence In Ceiling Mounted AC and Environmental Control Systems 800.625.7545 www.Skil-aire.com

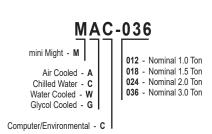
## **Skil-aire**™. We Hang Around All The Best Places.

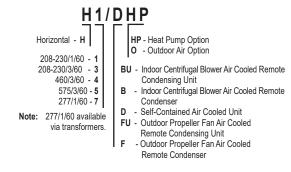


## **Table of Contents**

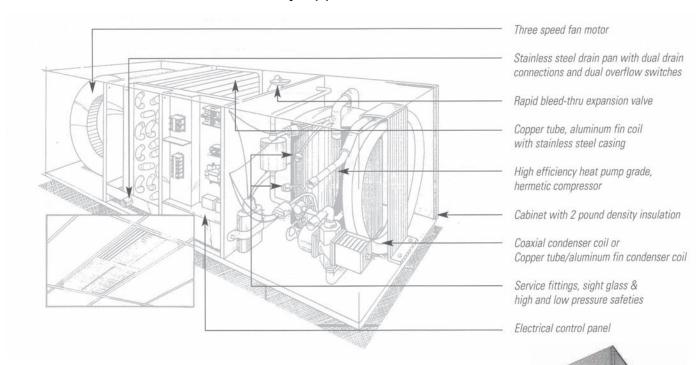
TOPIC	PAGE(S)
Table of Contents	2
Model Nomenclature	2
mini-Might™ Environmental Control Series Overview	3
Mechanical Data	
Performance Data	4
Condenser Data	5
Connection Sizes	5
Shipping Weights Table	5
Electrical Data	
MAC / D, MWC & MGC Systems	6
MAC Split & MCC Systems	7
FU & BU Air Cooled Condensing Units	7
Guide Specifications	
Standard Features	8-9
Optional Features	9-11
Dimensional Data	
MAC-( )-H_/D, Self-Contained Air Cooled	12-13
MAC & MCC-H_, Split DX & CW Air Handling Units	14-15
MWC & MGC-H_, Self-Contained Water/Glycol Cooled	16-17
FU - Outdoor, Remote Air Cooled Condensing Units	18
BU - Indoor, Horizontal Remote Air Cooled Condensing Units	18
Glycol Fluid/Drycoolers & Pump Packages	19

## **Model Nomenclature**





mini-Might<sup>™</sup> Skil-aire<sup>™</sup> Built to Last With Design Features That Assure Superior Performance and Dependability in Assure Superior Performance and Dependability in Any Application.



**Invisible Air Conditioning Systems Incorporating Indoor Air Quality Features For Total Comfort:** 

## **Microprocessor Controls:**

DigiSkil-100/200 **Digital T-Stats** 

MicroSkil-100/200 Micro T/H Controls





### **Environmental Control:**

- Steam Humidifier
- Electric, Hot Gas, Hot Water or Steam Reheat
- · High Efficiency Air Filtration

### **Head Pressure Control:**

- Air Cooled Choose from -17.8°C (0°F), -28.9°C (-20°F) and -34.4°C (-30°F) Low Ambient Options
- · Water/Glycol Cooled 2 and 3-way standard and high pressure regulating valve options

## **Air Pattern Options:**

- 2'x4' Ductless Spot Cooler (standard)
- Ducted Evaporator (optional)

### Capacity Modulation:

· Hot Gas Bypass

### **Select Accessories:**

- Condensate Pumps
- Non-Fused Disconnects
- Firestats
- **Smoke Detectors**
- · Remote Water Detectors
- and more ...!











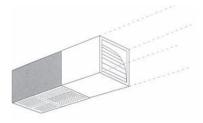
## MECHANICAL DATA

Nominal Tons		1.0	1.5	2.0	3.0					
Model Size		012	018	024	036					
AIR COOLED @ 26.7°C (80°F) DB	· · ·	Entering Co	ndenser Air							
` '	KW	4.25 / 2.9	6.2 / 4.8	7.5 / 5.8	10.7 / 8.6					
Total / Sensible	(MBH)	(14.5 / 9.9)	(21.1 / 16.4)	(25.6 / 19.8)	(36.6 / 29.3)					
23.9°C (75°F) DB		20/00	50/40	00/50	00/05					
Total / Sensible	KW (MBH)	3.9 / 2.8 (13.5 / 9.7)	5.8 / 4.8 (19.7 / 16.4)	6.9 / 5.8 (23.6 / 19.7)	9.9 / 8.5 (33.7 / 29.2)					
22.2°C (72°F) DB										
Total / Sensible	KW (MBH)	3.2 / 2.7 (10.8 / 9.1)	5.5 / 4.7 (18.8 / 16.1)	6.6 / 5.6 (22.5 / 19.3)	9.4 / 8.0 (32.2 / 27.4)					
WATER COOLED	@ 29.4°C	(85°F) Enterir	ng Condenser	Water						
26.7°C (80°F) DB										
Total / Sensible	KW (MBH)	4.8 / 3.9 (16.4 / 13.2)	6.0 / 4.7 (20.4 / 16.0)	7.3 / 5.6 (24.8 / 19.3)	11.3 / 8.8 (38.7 / 30.0)					
23.9°C (75°F) DB	, 50% RH									
Total / Sensible	KW (MBH)	4.4 / 3.8 (15.0 / 12.9)	5.5 / 4.6 (18.7 / 15.6)	6.7 / 5.5 (22.9 / 18.9)	10.5 / 8.6 (35.7 / 29.4)					
22.2°C (72°F) DB		,	,	,	,					
Total / Sensible	KW (MBH)	3.6 / 2.8 (12.3 / 9.8)	4.4 / 4.2 (15.1 / 14.3)	6.3 / 5.4 (21.6 / 18.4)	9.6 / 7.7 (32.8 / 26.2)					
GLYCOL COOLE	D @ 43.3°C	(110°F), 40%		ylene Glycol	,					
26.7°C (80°F) DB, 50% RH										
Total / Sensible	KW (MBH)	4.1 / 3.3 (14.1 / 11.3)	5.2 / 4.3 (17.8 / 14.8)	6.6 / 5.1 (22.5 / 17.6)	10.0 / 8.3 (34.1 / 28.2)					
23.9°C (75°F) DB	, 50% RH									
Total / Sensible	KW (MBH)	3.7 / 3.2 (12.6 / 10.8)	4.6 / 4.2 (15.9 / 14.2)	6.1 / 5.1 (20.9 / 17.4)	9.3 / 8.2 (31.7 / 27.9)					
22.2°C (72°F) DB	, 50% RH									
Total / Sensible	KW (MBH)	3.6 / 2.9 (12.3 / 9.8)	4.4 / 4.0 (15.0 / 13.7)	5.7 / 4.6 (19.4 / 15.7)	8.9 / 7.6 (30.5 / 26.1)					
CHILLED WATER	SYSTEMS	,	,	,	,					
26.7°C (80°F) DB	, 50% RH									
Total / Sensible	KW (MBH)	4.2 / 3.2 (14.2 / 11.0)	7.3 / 5.2 (24.8 / 17.9)	7.8 / 6.0 (26.8 / 20.4)	13.1 / 9.1 (44.7 / 31.2)					
23.9°C (75°F) DB	, 50% RH	,	,	, , , ,	,					
Total / Sensible	KW (MBH)	3.4 / 3.0 (11.5 / 10.2)	5.8 / 4.8 (19.7 / 16.5)	6.3 / 5.6 (21.6 / 19.0)	10.5 / 8.5 (36.0 / 29.1)					
22.2°C (72°F) DB	, ,	, ,	/		, , ,					
Total / Sensible	KW (MBH)	3.0 / 2.8 (10.1 / 9.7)	5.0 / 4.5 (17.0 / 15.4)	5.5 / 5.2 (18.9 / 17.9)	8.3 / 7.5 (28.2 / 25.5)					
Flow Rate L	PM (GPM)	13.2 (3.5)	18.9 (5.0)	18.9 (5.0)	28.4 (7.5)					
Pressure Drop	kPa (FT W.G.)	1.2 (0.4)	14.6 (4.9)	14.6 (4.9)	32.3 (10.8)					
Standard Valve	( : :::5.)	` ,	,	factory install	_ ` ′					

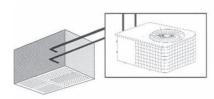
### **COMMON FEATURES**

CONNINION FEATURES											
Evaporator Airflow -	@ 0.4" e.s	.p., Direct Dri	ve Centrifuga	ıl							
Discharge	L/S (CFM)	212.4 (450)	339.8 (720)	415.3 (880)	566.3 (1,200)						
Fan Motor	HP	1/2 Hp	1/2 Hp	1/2 Hp	1/2 Hp						
Fan Dia x Width	CM (IN)	22.9 x 22.9 (9 x 9)									
Evaporator Coil - Aluminum Fin, Copper Tube											
Face Area	M <sup>2</sup> (FT <sup>2</sup> )	0.1 (1.1)	0.18 (1.9)	0.18 (1.9)	0.23 (2.5)						
Rows	NO	4	4	4	4						
Face Velocity M	PM (FPM)	125 (410)	115.8 (380)	140.2 (460)	152.4 (500)						
Air Filtration - @ 20	)% Dust Sp	ot									
Nominal Size	CM (IN)	50.8x50.8x2.5 (20x20x1)	50.8x50.8x2.5 (20x20x1)	50.8x50.8x2.5 (20x20x1)	50.8x50.8x2.5 (20x20x1)						
Compressor - Heat I	Pump Duty	Hermetic									
Size (Qty.)	HP (NO)	1.0 (1)	1.5 (1)	2.0 (1)	3.0 (1)						
Reheat/Heat - include	es evaporat	or motor hea	t, (Optional)								
Electric Heat	BTUH	17,065	17,065	17,065	17,065						
Liectric Fleat	KW	5.0	5.0	5.0	5.0						
Steam Canister Hun	nidifier, (Op	otional)									
Steam Canister	LBS/HR	3	5	5	5						
Max Water Press	PSI	15-85	15-85	15-85	15-85						
Connection Sizes											
Humidifier Inlet FLAF	RE CM (IN)	0.6 (1/4)	0.6 (1/4)	0.6 (1/4)	0.6 (1/4)						
Condensate Drain FF	PT CM (IN)	1.9 (3/4)	1.9 (3/4)	1.9 (3/4)	1.9 (3/4)						

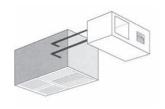
### DX - Air Cooled



MAC / D Self contained Air Cooled System for ducted condenser applications or free discharge of condenser air into open or vented spaces.

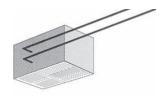


MAC / FU Air Cooled Split System with outdoor propeller fan remote condensing unit.



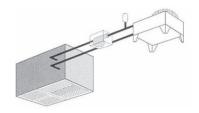
MAC / BU Air Cooled Split System with indoor centrifugal blower remote condensing unit.

## DX - Water Cooled



MWC Self contained Water Cooled System complete with coaxial condenser and water regulating valve.

## DX - Glycol Cooled



MGC / FCPP Self contained Glycol Cooled System complete with coaxial condenser, glycol regulating valve, remote drycooler, pump package and expansion tank.

## **Chilled Water**



MCC Chilled Water Systems for use with building chilled water systems. Each unit complete with factory installed chilled water valve.

## MECHANICAL DATA

### Condenser Data

Nominal Tons	1.0	1.5	2.0	3.0
Model Size	012	018	024	036

### AIR COOLED CONDENSER DATA

Indoor, Centrifugal Blo	Indoor, Centrifugal Blower Air Cooled Condenser Data - (D and BU models)										
Discharge	L/S (CFM)	354 (750)	566.3 (1,200)	566.3 (1,200)	566.3 (1,200)						
	IN ESP	0.4	0.4	0.4	0.4						
Fan Motor	HP	1/2	1/2	1/2	1/2						
Fan Dia x Width	CM (IN)	22.9 x 22.9 (9 x 9)									
Coil Face Area	M <sup>2</sup> (FT <sup>2</sup> )	0.15 (1.6)	0.18 (1.9)	0.18 (1.9)	0.23 (2.5)						
Rows	NO	4	4	4	4						
Outdoor, Propeller Fan	Remote Ai	ir Cooled Co	ondensing l	Jnit - (FU m	odels)						
Discharge	L/S (CFM)	991.1 (2,100)	991.1 (2,100)	1085.5 (2,300)	1368.6 (2,900)						
Fan Motor	HP	1/8	1/8	1/6	1/6						

### WATER COOLED CONDENSER DATA

Water Cooled Condenser Data - (MWC models)										
Flow @ 29.4°C (85°F)	EWT LPM (GPM)	7.6 (2.0)	13.6 (3.6)	22.7 (6.0)	34.1 (9.0)					
Water Press. Drop	kPa (FT WG)	15.5 20.9 18.2 35.9 (5.2) (7.0) (6.1) (12.0)								
Water Reg. Valve		2-Way, 150 psig - factory installed								

### **GLYCOL COOLED CONDENSER DATA**

Glycol Cooled Condenser Data - @ 40% Ethylene Glycol (MGC models)									
Flow @ 43.3°C (110°F	EGT LPM	15.9 (4.2)	22.7 (6.0)	34.1 (9.0)	45.4 (12.0)				
Glycol Press. Drop	kPa (FT WG)	23.9 (8.0)	31.4 (10.5)	25.4 (8.5)	34.4 (11.5)				
Glycol Reg. Valve		2-Way, 150 psig - factory installed							

### Connection Sizes

Nominal Tons		1.0	1.5	2.0	3.0						
Model Size		012	018	024	036						
AIR COOLED REFRIGERANT (R410A) CONNECTION DATA											
DX Air Handling Units - (MAC models)											
Suction Line	OD CM (IN)	1.3 (1/2)	1.6 (5/8)	1.6 (5/8)	2.2 (7/8)						
Liquid Line	OD CM (IN)	1 (3/8)	1 (3/8)	1 (3/8)	1 (3/8)						
FU Outdoor, Propeller Fan Remote Air Cooled Condensing Units											
Suction Line	OD CM (IN)	1.9 (3/4)	1.9 (3/4)	1.9 (3/4)	1.9 (3/4)						
Liquid Line	OD CM (IN)	1 (3/8)	1 (3/8)	1 (3/8)	1 (3/8)						
BU Indoor, Centrifugal Blower Remote Air Cooled Condensing Units											
Suction Line	OD CM (IN)	1.3 (1/2)	1.6 (5/8)	1.6 (5/8)	2.2 (7/8)						
Liquid Line	OD CM (IN)	1 (3/8)	1 (3/8)	1 (3/8)	1 (3/8)						
WAT	ER COOLED CO	NDENSER	CONNECTIO	ON DATA							
Water Cooled Cor	ndenser Data - (N	/IWC models	s)								
Water IN/OUT	OD CM (IN)	1.3 (1/2)	1.3 (1/2)	1.6 (5/8)	1.9 (3/4)						
GLYC	COL COOLED CO	NDENSER	CONNECTI	ON DATA							
Glycol Cooled Co	ndenser Data - @	@ 40% Ethyl	ene Glycol (	MGC model	s)						
Glycol IN/OUT	OD CM (IN)	1.3 (1/2)	1.3 (1/2)	1.6 (5/8)	1.9 (3/4)						
СН	IILLED WATER S	YSTEMS C	ONNECTION	N DATA							
Chilled Water Sys	tem Data - (MCC	models)									
Chilled Water IN/O	UT OD CM (IN)	1.6 (5/8)	1.6 (5/8)	1.6 (5/8)	2.2 (7/8)						

# Ship Weight kg (lbs.)

MODEL	EVAP	COND				
MAC-012 / D	131.5 (290)					
MAC-018 / D	136.1 (300)					
MAC-024 / D	136.1	(300)				
MAC-036 / D	140.6	(310)				
MAC-012 / FU	63.5 (140)	80.7 (178)				
MAC-018 / FU	68 (150)	80.7 (178)				
MAC-024 / FU	68 (150)	84.8 (187)				
MAC-036 / FU	72.6 (160)	99.3 (219)				
MAC-012 / BU	63.5 (140)	56.7 (125)				
MAC-018 / BU	68 (150)	56.7 (125)				
MAC-024 / BU	68 (150)	61.2 (135)				
MAC-036 / BU	72.6 (160)	63.5 (140)				
MWC & MGC-012	10.8.9	(240)				
MWC & MGC-018	113.4	(250)				
MWC & MGC-024	113.4	(250)				
MWC & MGC-036	117.9	(260)				
MCC-012	86.2	(190)				
MCC-018	90.7	(200)				
MCC-024	90.7	(200)				
MCC-036	95.3	(210)				

**Skil-aire**™. We Hang Around All The Best Places.

Do It Up!

## TYPICAL ELECTRICAL DATA: mini-Might™

## Air, Water & Glycol Self-Contained

(FLA = Full Load Amps / MCA = Min Circuit Amps / MFS = Max Fuse Size) \*see notes 1-3 below

REHEAT	No	ne, Hot Ga or Stean		ater		Electric	Reheat		No	ne, Hot G or Stean	as, Hot Wa n Reheat	ater		Electric	Reheat	
HUMIDIFICATION		No	ne			None			Steam Canister Humidifier			fier	Ste	am Canis	ter Humid	ifier
Power Supply	208/1/60	277/1/60	208/3/60	460/3/60	208/1/60	277/1/60	208/3/60	460/3/60	208/1/60	277/1/60	208/3/60	460/3/60	208/1/60	277/1/60	208/3/60	460/3/60
AIR COOLED SELF-CONTAINED																
MAC-012 / D*																
FLA	14.5	11.0			38.5	29.1			22.7	17.8			38.5	29.1		
MCA	16.2	12.3	N/A	N/A	46.2	34.9	N/A	N/A	24.4	19.1	N/A	N/A	46.2	35.1	N/A	N/A
MFS	20	15			50	40	]		30	20			50	40		
MAC-018 / D*																
FLA	16.1	12.2			40.1	30.3			24.3	19.0			40.1	30.3		
MCA	18.2	13.8	N/A	N/A	48.2	33.7	N/A	N/A	26.4	20.6	N/A	N/A	48.2	36.4	N/A	N/A
MFS	25	20			50	35			30	25			50	40		
MAC-024 / D*																
FLA	19.9	15.1	18.5	9.0	43.9	33.1	32.4	15.3	28.1	21.9	31.3	15.4	43.9	33.1	32.4	15.4
MCA	23.0	17.4	21.2	10.3	53.0	33.9	38.5	18.2	31.2	24.2	34.0	16.7	53.0	39.9	38.5	18.5
MFS	35	25	30	15	60	45	45	20	40	30	40	20	60	45	45	20
MAC-036 / D*																
FLA	21.9	16.6	18.5	9.0	45.9	34.6	32.4	15.3	30.1	23.4	31.3	15.4	45.9	34.6	32.4	15.4
MCA	25.9	19.5	21.2	10.3	55.9	42.1	38.5	18.2	34.1	26.3	34.0	16.7	55.9	42.1	38.5	18.5
MFS	40	30	30	15	60	45	45	20	45	35	40	20	60	45	45	20
					WATE	ER / GLYC	OL COO	LED SELF	-CONTAII	NED						
MWC & MGC-012*																
FLA	10.9	8.3			34.9	26.4			19.1	15.1			36.3	28.1		
MCA	12.6	9.6	N/A	N/A	42.6	32.1	N/A	N/A	20.8	16.4	N/A	N/A	45.4	35.1	N/A	N/A
MFS	15	15			45	35			25	20			43.4	32.7		
MWC & MGC-018*																
FLA	12.5	9.5			36.5	27.6			20.7	16.3			36.5	28.1		
MCA	14.6	11.1	N/A	N/A	44.6	33.7	N/A	N/A	22.8	17.9	N/A	N/A	45.4	35.1	N/A	N/A
MFS	20	15			45	35			30	20			50	40		
MWC & MGC-024*																
FLA	16.3	12.4	14.9	7.4	40.3	30.4	28.8	13.7	24.5	19.2	27.7	13.8	40.3	30.4	30.8	14.8
MCA	19.4	14.7	17.6	8.7	49.4	37.2	34.9	16.6	27.6	21.5	30.4	15.1	49.4	37.2	38.5	18.5
MFS	30	20	25	15	50	40	40	20	35	30	40	20	50	40	40	20
MWC & MGC-036*																
FLA	19.1	14.5	14.9	7.4	43.1	32.5	28.8	13.7	27.3	21.3	27.7	13.8	43.1	32.5	30.8	14.8
MCA	23.1	17.4	17.6	8.7	53.1	40.0	34.9	16.6	31.3	24.2	30.4	15.1	53.1	40.0	38.5	18.5
MFS	35	25	25	15	60	45	40	20	45	35	40	20	60	45	40	20

<sup>\*</sup> Note:

<sup>1) 277</sup>V available via fi eld installed step-down transformer.

<sup>2)</sup> The above unit electrical data is reflective of the standard performance data and standard options as shown on pages 4 & 5.

<sup>3)</sup> Due to a policy of continuous improvement, Skil-aire reserves the right to change specifications without notice and without incurring any liability. Always consult equipment name plate for exact electrical requirements.

## TYPICAL ELECTRICAL DATA: mini-Might™

## **DX and Chilled Water Air Handling Units**

(FLA = Full Load Amps / MCA = Min Circuit Amps / MFS = Max Fuse Size) \*see notes 1-3 below

REHEAT			lot Water n Reheat			Electric Reheat			None, Hot Water or Steam Reheat				Electric Reheat			
HUMIDIFICATION		No	one			No	ne		Ste	eam Canist	ter Humidi	fier	Ste	am Canis	ter Humid	ifier
Power Supply	208/1/60	277/1/60	208/3/60	460/3/60	208/1/60	277/1/60	208/3/60	460/3/60	208/1/60	277/1/60	208/3/60	460/3/60	208/1/60	277/1/60	208/3/60	460/3/60
DX AND CHILLED WATER AIR HANDLING UNITS																
MAC & MCC-012																
FLA	4.1	3.2			28.1	21.3			12.3	10.0			36.3	28.1		
MCA	5.1	4.0	N/A	N/A	35.2	26.6	N/A	N/A	15.4	12.5	N/A	N/A	45.4	35.1	N/A	N/A
MFS	15	15			40	30			20	15			50	40		
MAC & MCC-018																
FLA	4.1	3.2			28.1	21.3			12.3	10.0			36.3	28.1		
MCA	5.1	4.0	N/A	N/A	35.2	26.6	N/A	/A N/A	15.4	12.5	N/A N	N/A	45.4	35.1	N/A	N/A
MFS	15	15			40	30			20	15			50	40		
MAC & MCC-024																
FLA	4.1	3.2	4.1	2.1	28.1	21.3	18.0	8.4	12.3	10.0	16.9	8.5	36.3	28.1	30.8	14.8
MCA	5.1	4.0	5.1	2.6	35.2	26.6	22.5	10.5	15.4	12.5	21.1	10.6	45.4	35.1	38.5	18.5
MFS	15	15	15	15	40	30	25	15	20	15	25	15	50	40	40	20
MAC & MCC-036																
FLA	4.1	3.2	4.1	2.1	28.1	21.3	18.0	8.4	12.3	10.0	16.9	8.5	36.3	28.1	30.8	14.8
MCA	5.1	4.0	5.1	2.6	35.2	26.6	22.5	10.5	15.4	12.5	21.1	10.6	45.4	35.1	38.5	18.5
MFS	15	15	15	15	40	30	25	15	20	15	25	15	50	40	40	20

## Air Cooled, Remote Condensing Units

(FLA = Full Load Amps / MCA = Min Circuit Amps / MFS = Max Fuse Size) \*see notes 1-3 below

FU - Outdoor Propeller Fan Air Cooled Remote Condensing Units										
Power Supply	208/1/60	277/1/60	208/3/60	460/3/60						
012-FU										
FLA	7.7									
MCA	9.3	N/A	N/A	N/A						
MFS	15									
018-FU										
FLA	7.7		N/A	N/A						
MCA	9.3	N/A								
MFS	15									
024-FU										
FLA	11.9									
MCA	14.6	N/A	N/A	N/A						
MFS	20									
036-FU										
FLA	12.7		10.5	5.8						
MCA	15.5	N/A	12.7	7.1						
MFS	20		20	15						

BU - Indoor Centrifugal Blower Air Cooled Remote Condensing Units							
Power Supply	Supply   208/1/60   277/1/60   208/3/60   460/3/60						
012-FU							
FLA	10.4	7.8					
MCA	12.1	9.1	N/A	N/A			
MFS	15	15					
018-FU							
FLA	12.0	9.0		N/A			
MCA	14.1	10.6	N/A				
MFS	20	15					
024-FU							
FLA	15.8	11.9	14.4	6.9			
MCA	18.9	14.2	17.1	8.2			
MFS	30	20	25	15			
036-FU							
FLA	18.6	14.0	14.4	6.9			
MCA	22.6	16.9	17.1	8.2			
MFS	35	25	25	15			

<sup>\*</sup> Note:

<sup>1) 277</sup>V available via fi eld installed step-down transformer.

<sup>2)</sup> The above unit electrical data is reflective of the standard performance data and standard options as shown on pages 4 & 5.

<sup>3)</sup> Due to a policy of continuous improvement, Skil-aire reserves the right to change specifications without notice and without incurring any liability. Always consult equipment name plate for exact electrical requirements.

### **GUIDE SPECIFICATIONS:** mini-Might™

### 1.0 **GENERAL**

### 1.1 SUMMARY

These specifications describe requirements for an air conditioning system. The system shall be designed to maintain temperature and relative humidity conditions within the room. The manufacturer shall design and furnish all equipment to be fully compatible with heat dissipation requirements of the site.

The system shall be manufactured by Skil-aire in Baltimore, Maryland U.S.A. The system shall be approved and labeled by Underwriters Laboratories, Inc. (UL). The system shall be New York City MEA (MEA-386-90-E) and Chicago Code Approved.

### 1.2 **DESIGN REQUIREMENTS**

The control system shall be a Skil-aire factory assembled mini-Might™ model ceiling mounted system. The evaporator section shall be specifically designed for above ceiling installation.

The system shall have a total cooling capacity of BTUH and a sensible cooling capacity of BTUH based on an entering air tempera-°F DB and \_\_\_\_ °F WB. The unit shall ture of be supplied with \_\_\_\_\_ volt, \_\_ \_\_ phase, \_\_ Hz electrical service. The system model number shall be

### 2.0 **PRODUCTS**

### 2.1 STANDARD FEATURES / ALL **SYSTEMS**

### **CABINET** 2.1.1

The cabinet and access panels shall be fabricated from heavy guage galvanized steel. The panels shall be lined with 1/2" 2 lb. density insulation. Removable side doors shall provide ease of installation, service and maintenance. (In most instances, units can be serviced in place, while in operation.) A stainless steel drain pan with dual condensate drain connections shall be provided. Quick adjusting external hanger brackets with vibration isolators shall simplify installation on hanger rods by providing easy leveling, smooth operation, reduced noise and component wear.

### 2.1.2 **AIR DISTRIBUTION**

The blower shall be double-inlet, dynamically balanced blower with multiple forward curved blades, self-aligning sleeve bearings, and lifetime lubrication. The blower motor shall be permanent-split capacitor, high efficiency type. Air delivery shall be CFM. System shall be suitable for plenum or ducted air distribution.

mini-Might™ Precision Ceiling A/C's, EM-MM-1003-2

### **EVAPORATOR AIR PATTERN - SPOT COOLER** 2.1.3

The system shall be a spot-cooler configuration with factory provided bottom supply and return-filter grille assembly for field installation.

### 2.1.4 FILTERS

The filters shall be rated not less than 20% dust spot efficiency with MERV of 8, based on ASHRAE 52-76 test method. They shall be removable without shutting down the system.

### **ELECTRICAL CIRCUITS** 2.1.5

The control panel shall be pre-wired to include all contactors, fuses, relays, control transformers and capacitors necessary for complete operation. Terminal blocks shall be provided for power and control connections. Units shall be supplied with on/off control.

### 2.2 DIRECT EXPANSION SYSTEM COMPONENTS

#### 2.2.1 **EVAPORATOR COILS**

The evaporator coil shall be quality construction of seamless drawn rifled copper tube, mechanically bonded to tempered aluminum laced fins with galvanized coil end plates. The coil shall have \_\_\_\_\_ sq. ft. face area, \_ rows deep. The coil shall be factory pressure tested. The refrigeration system shall be sealed prior to shipment. An externally equalized thermostatic expansion valve shall control refrigerant flow. The coil shall be provided with a stainless steel drain pan covering the entire coil area.

#### 2.2.2 **COMPRESSORS**

The compressor shall be a full hermetic type mounted on vibration isolators and located in a separate compartment out of the evaporator air stream to facilitate servicing while equipment is operating. The compressor shall be complete with reversible positive oil pump, charging and service ports, internal spring isolation, and discharge gas vibration eliminator.

### 2.2.3 REFRIGERATION CIRCUIT

The refrigeration circuit shall be pre-piped with type "L" refrigerant copper tubing. The refrigeration system shall include but not be limited to: expansion valve with external equalizer and rapid bleed-through capacity, filter dryer, sight glass, pressure fittings and high pressure/low pressure safety cutouts.

### 2.3 CHILLED WATER SYSTEMS

### **CHILLED WATER COIL** 2.3.1

The chilled water coil shall be of quality construction of seamless drawn rifled copper tube, mechanically bonded

8

## **GUIDE SPECIFICATIONS:** mini-Might™

to tempered a	luminum laced <sup>-</sup>	fins with galvan	ized coil
end plates. Th	e coil shall be f	actory pressure	tested. The
coil shall be si	zed to provide I	nigh sensible co	ooling. The
coil shall be de	esigned with a r	minimum of	sq. ft.
face area;	rows deep a	and have a max	imum face
velocity of	FPM at	CFM. The c	oil shall be
controlled by a	a factory installe	ed 2-way chilled	l water con-
trol valve. The	coil shall be de	esigned to distri	bute water
into the entire	coil face area.	The coil shall be	e supplied
with °F	entering water	temperature wi	th a
°F temperatur	e rise. The coil	shall require	GPM
of chilled water	er and the press	ure drop shall r	not exceed
PSI. Th	ne entire coil as	sembly shall be	mounted in
a stainless ste	el condensate	drain pan.	

# 2.4 STANDARD FEATURES - INDIVIDUAL SYSTEMS

### 2.4.1 AIR COOLED SYSTEMS

# 2.4.1.1 SELF-CONTAINED, INTEGRAL AIR COOLED CENTRIFUGAL BLOWER CONDENSING UNIT (D models)

The system shall be self-contained with integral factory installed air cooled condensing unit. The condensing unit shall be a direct driven, centrifugal blower type. The condenser coil shall be constructed of copper tubes and aluminum fins. The condensing unit shall be sized for full heat of rejection at 35°C (95°F) ambient and be capable of operation to \_\_\_\_\_ °F low ambient air temperature. The system shall be factory tested, charged with refrigerant, sealed and ship from the factory as a one-piece system.

# 2.4.1.2 INDOOR, REMOTE, AIR COOLED CENTRIFUGAL BLOWER CONDENSING UNIT (BU models)

The system shall be an indoor (*outdoor - optional*) remote air cooled condensing unit designed for field connection to a dx air handling unit. The condensing unit shall be a direct driven, centrifugal blower type. The condensing unit shall be sized for full heat of rejection at 35°C (95°F) ambient and be capable of operation to \_\_\_\_\_ °F low ambient air temperature. The condensing unit shall be factory tested and shall ship with a dry-nitrogen holding charge and copper sweat connections for field charging.

# 2.4.1.3 OUTDOOR, REMOTE PROPELLER FAN, AIR COOLED CONDENSING UNIT

(FU models)

The remote air cooled condensing unit shall be a direct drive, propeller fan type arranged for vertical air discharge. The condensing unit shall be sized for full heat of rejection at 35°C (95°F) ambient and be capable of operation to \_\_\_\_\_°F. The condenser coil constructed of copper tube and aluminum fins. The coil shall be factory tested, and refrigeration system sealed prior to shipment.

The condenser motor shall have permanently lubricated bearings and inherent internal overload protection.

## 2.4.2 WATER COOLED CONDENSERS

(MWC models)

Water cooled systems shall have a coaxial, counter flow liquid condenser with adjustable 2-way water regulating valve to maintain head pressure with condenser water flow. The maximum operating pressure shall not exceed 150 psig. per circuit. The unit shall require \_\_\_\_\_ GPM of \_\_\_\_\_ °F water and have a maximum pressure drop of \_\_\_\_\_ PSI.

## 2.4.3 GLYCOL COOLED CONDENSER

(MGC models)

Glycol cooled systems shall have a coaxial, counter flow liquid condenser with adjustable 2-way glycol regulating valve to maintain head pressure with condenser glycol flow. The maximum glycol operating pressure shall not exceed 150 psig per circuit. The unit shall require \_\_\_\_\_ GPM of \_\_\_\_\_ °F, \_\_\_\_\_ % ethylene glycol and have a maximum pressure drop of \_\_\_\_\_ PSI.

# 2.4.4 DRY COOLER & SIMPLEX PUMP PACKAGE (FCPP models)

The drycooler shall be complete with field mounted expansion tank and aquastat to control fan motor operation. The coil shall have seamless copper tubes bonded to aluminum fins for high transfer efficiency. The motor(s) shall have permanently lubricated bearings with inherent overload protection on 1 Phase motors and three coil overloads on 3 Phase motors.

The pump package shall include controls to operate the drycooler and the pump. The pump package shall be enclosed in a weatherproof housing. The pump shall be rated for \_\_\_\_\_ GPM at \_\_\_\_\_ Ft. of head, and operate on \_\_\_\_\_ volt, \_\_\_\_ PH, \_\_\_\_ Hz.

### 2.5 OPTIONS

### 2.5.1 DUCTED EVAPORATOR AIR PATTERN

The system shall be designed for ducted evaporator return and supply air. Factory provided duct flanges shall be provided for ease of field duct connection.

# 2.5.2 AIR COOLED CONDENSER - LOW AMBIENT CONTROL

# 2.5.2.1 -17.8°C (0°F) AMBIENT - FAN CYCLING (D, FU & BU Models)

Condenser fan cycling controls shall be factory provided for field installation to allow for low ambient condenser operation to -17.8°C (0°F).

## **GUIDE SPECIFICATIONS:** mini-Might™

### 2.5.2.2 -17.8°C (0°F) LOW AMBIENT DAMPER

(D, BU Centrifugal Blower Condensers Only)

A low ambient inlet damper shall be provided for the condenser section to allow operation to 0°F. The damper shall include an actuator that is controlled directly by the condensed liquid line pressure. The damper shall be mounted with all control piping furnished by the contractor.

# **2.5.2.3 -28.9°C (-20°F) VARIABLE SPEED FAN** (FU Propeller Fan Models)

Variable speed head pressure controls shall be factory provided for field installation to allow for low ambient condenser operation to -28.9°C (-20°F) minimum air temperature.

# 2.5.2.4 -34.4°C (-30°F) FLOODED CONDENSER (FU & BU Models)

A flooded condenser system shall be provided to allow for low ambient condenser operation to -34.4°C (-30°F). The flooded system shall included a factory installed liquid refrigerant receiver and head pressure control valve.

# 2.5.3 WATER / GLYCOL COOLED CONDENSER REGULATING VALVES (MWC & MGC Models)

System head pressure shall be controlled by a factory provided \_\_\_\_\_ -way water / glycol regulating valve rated for \_\_\_\_\_ psig w.w.p. 2-way valves shall be factory installed, while 3-way valves shall be field installed. (2-way & 3-way valves rated for 150 or 350 psig are optionally available.)

### 2.5.4 CONTROL OPTIONS

# 2.5.4.1 <u>DigiSkil-100</u>: Remote Wall Mounted, Heat / Cool Digital Thermostat

A DigiSkil-100 model remote wall mounted single stage heat / cool non-programmable thermostat with digital display shall be factory provided for field installation. The thermostat shall include FAN AUTO-ON and COOL-OFF-HEAT selector switches.

# 2.5.4.2 <u>DigiSkil-200™</u>: 7-Day Programmable Wall Mounted Digital Heat / Cool Thermostat

A DigiSkil-200™ model remote wall mounted deluxe 7-day programmable heat pump ready thermostat with digital display shall be factory provided for field installation. The thermostat shall include FAN AUTO-ON, COOL-OFF-HEAT-EM (emergency heat), SET and PROG/MAN selector switches.

# 2.5.4.3 <u>MicroSkil-100™</u>: *Microprocessor Temperature Humidity Controller with Alarms*

The system shall be provided with a MicroSkil-100™ model microprocessor based temperature and humidity controller with alarms. Centered in the remote wall mounted controller shall be a graphic LCD display with characters to show the operating mode, time, set points and actual readings. The temperature and humidity sensors shall be internal to the remote display. The controller shall be capable of three different set points: normal, temporary and night per day, 7 days per week.

The controller shall include the following visual and audible alarm indications (if applicable):

- · High and Low Temperature
- High and Low Humidity
- Dirty Filter
- Sensor Failure
- · Common Alarm Failure

The controller shall include the following system operations (if applicable):

- Unit Operational Status Indication Cooling, Heating, Humidifying, Dehumidifying (if applicable)
- · Fan continuous or on demand
- Auto-restart upon power loss
- · Remote stop/start connection
- Short cycle protection
- Cold start time delay
- · Heat pump operation with aux. heat

# 2.5.4.4 <u>MicroSkil™</u>, Advanced Microprocessor Temperature & Humidity Controller with Alarms

The system shall be provided with a MicroSkil-200™ advanced microprocessor based temperature and humidity controller with alarms.

### Select Features/Benefits:

- 4x20 Character Liquid Crystal Alpha-numerical Display
- User Configurable
- · Run-Time Hours
- · Current Unit Mode Status
- Alarm Status
- · Digital & Analog Inputs / Outputs
- Temperature Anticipation
- Remote Stop / Start Contact
- Summary Alarm Contact
- Automatic or Manual (selectable) Restart After Power Loss
- Sequential Load After Restart
- Recovery Delay
- · Compressor Short Cycle Timers
- · Cold Start Time Delay
- Security Password Access
- · Self-Diagnostics
- Service Mode

### **Select Options:**

- Multi-Unit Sequencing (Optional)
- BMS Communications (Optional)

### **Unit Status Display**

The control system shall display current unit functions and room status (if applicable):

- · Current Dry Bulb Temp Set Point
- Current Relative Humidity Set Point
- System ON/OFF

### **GUIDE SPECIFICATIONS:** mini-Might™

- Cooling
- Heating
- Humidifying
- Dehumidifying
- Reheating
- · Actual Room DB Temperature
- · Actual Room Relative Humidity

### **Alarm Conditions:**

Alarm conditions activate an audible and visual indicator plus close a summary alarm dry contact connection. The control system shall alert to the following alarm conditions (if applicable):

- High Temperature
- Low Temperature
- High Humidity
- Low Humidity
- High Head Press
- Loss of Air Flow
- Loss of Power

- Dirty Filter
- · Smoke Detection
- Firestat
- Leak Detection
- Sensor Failure
- · Summary Failure
- **Digital & Analog Control Inputs / Outputs:**

The control system shall be capable of both digital (ON/ OFF) and analog (proportional integral, PI) input and output control.

#### **REHEAT/HEAT OPTIONS** 2.5.5

### 2.5.5.1 ELECTRIC REHEAT/HEAT

The electric reheat/heat shall include factory mounted nichrome open wire elements, contactors and limit controls. The electric element shall be UL approved. The electric heat shall have a capacity of \_\_\_\_\_\_ BTU/H and a KW rating of \_\_\_\_ KW.

### 2.5.5.2 HOT GAS REHEAT

The hot gas reheat coil shall have copper tubes and aluminum fins with capacity of PSIG steam. The system shall be factory pre-piped hot gas regulating control valve.

### 2.5.5.3 STEAM REHEAT/HEAT

The steam reheat/heat coil shall have copper tubes and aluminum fins with capacity of \_ BTU/H with PSIG steam. The system shall be factory pre-piped with a 2-way control valve.

### 2.5.5.4 HOT WATER REHEAT/HEAT

The hot water reheat/heat coil shall have copper tubes and aluminum fins with a capacity of HR when supplied with °F entering water tempera-GPM at \_\_\_\_ PSI pressure drop. The control shall be factory pre-piped with a 2-way control valve.

### STEAM GENERATING HUMIDIFIER

The humidification system shall be an electrode canister

type, complete with fill valve, drain valve, adjustable humidity output, and automatic flush cycle. Humidification shall be in the coil bypass to provide maximum humidification efficiency. The humidifier shall be producing lbs/hr.

### **CONDENSATE PUMP**

The condensate pump shall have the capacity of GPH at Ft. of head. It shall be complete with integral float switch, pump and motor assembly, check valve and reservoir.

### **HOT GAS BYPASS** 2.5.8

A hot gas bypass system shall be factory installed to provide capacity modulation.

#### 2.5.9 MAIN POWER NON-FUSED DISCONNECT

A main power non-fused disconnect shall be factory provided for field installation.

### 2.5.10 FIRESTAT

The firestat shall immediately shut down the environmental control system when activated. The firestat shall be mounted with sensing element in the return air duct, and wired by installing contractor to unit control panel.

### 2.5.11 SMOKE DETECTOR

The smoke detector shall immediately shut down the environmental control system when activated. The smoke detector shall be mounted in the return air duct by the installing contractor and wired to the unit control panel.

### 2.5.12 REMOTE WATER-LEAK DETECTOR

A remote water-leak detector shall be factory provided for field installation. The remote water-leak detector shall be wired to shut down all A/C unit water producing functions upon sensing a water leak.

### 2.5.13 REFRIGERANT LINE-SETS

(MAC-() / FU & BU models)

Pre-charged refrigerant (R410a) line sets in a specfied length shall be factory provided for field connection of split systems. Factory installed Unit and Line-Set quick refrigerant disconnect couplings shall be provided for ease of field installation.

### 2.5.14 4 YEAR EXTENDED (5 YR TOTAL) **COMPRESSOR WARRANTY (PART ONLY)**

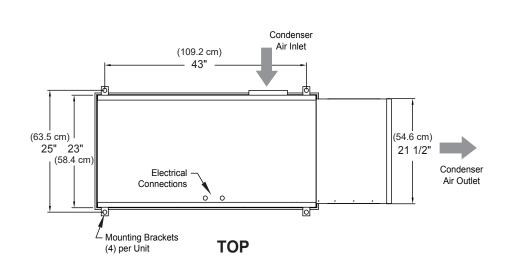
The A/C unit shall be provided with a 4 year extended (5 year total) A/C unit manufacturer's limited compressor warranty. The warranty shall be for compressor part only and shall not include labor, transporation or parts other than the compressor.

11

## MAC-012/036-H\_/D

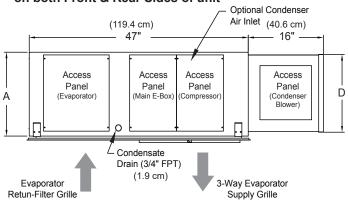
## Air Cooled Self-Contained (1-3 Tons)

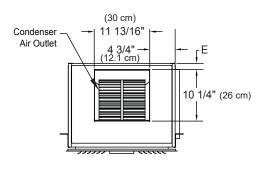
(Spot Cooler with Bottom Supply/Return-Filter Grille)



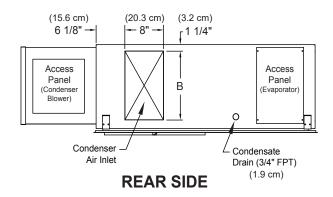
MAC-( )/D Model Size	Dimensions inches (cm)			
Woder Size	Α	В	D	E
012, 018 & 024	17	14	16	1-3/8
	(43.2)	(35.6)	(40.6)	(3.5)
036	24	21	23	6-11/16
	(61)	(53.3)	(58.4)	(17)

## Note: 45.7cm (18") service clearance on both Front & Rear Sides of unit

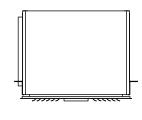




### **FRONT SIDE**



## **RIGHT END**

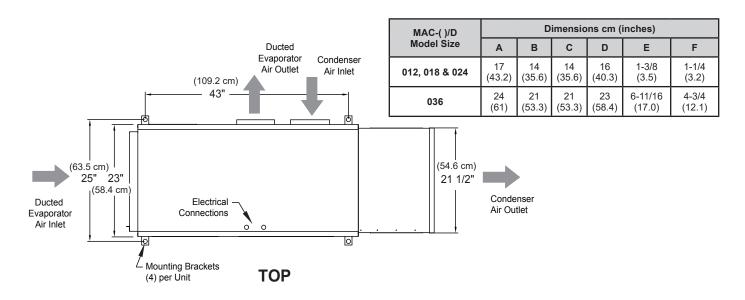


**LEFT END** 

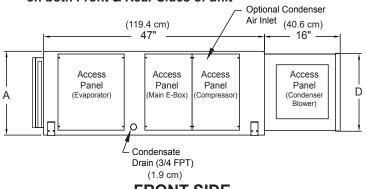
## MAC-012/036-H\_/D

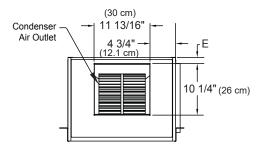
## Air Cooled Self-Contained (1-3 Tons)

(Optional Ducted Evaporator)



# Note: 18" (45.7 cm) service clearance on both Front & Rear Sides of unit

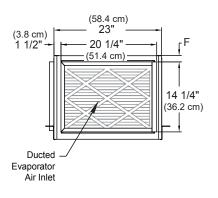




### **FRONT SIDE**

(45.1 cm) - 17 3/4"-(15.6 cm) (3.2 cm) (20.3 cm) 6 1/8" <del>-</del> 8" <del>-</del> <sub>[</sub>1 1/4" (20.3 cm) Access Access Panel Panel В С (Condense (Evaporator) Blower) Condenser Ducted Condensate Air Inlet Evaporator Drain (3/4" FPT) Air Outlet (1.9 cm)

**RIGHT END** 



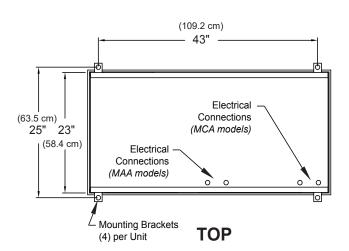
**REAR SIDE** 

**LEFT END** 

## MAC & MCC-012/036-H\_

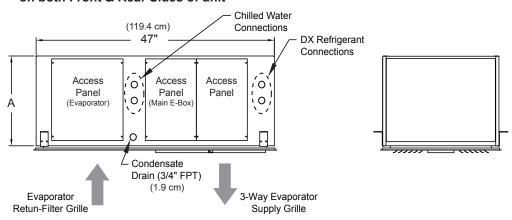
## Split DX & Chilled Water Air Handling Units (1-3 Tons)

(Spot Cooler with Bottom Supply/Return-Filter Grille)



MAA & MCA-() Model Size	Dimensions inches (cm)	
Wiodel Size	Α	
012, 018 & 024	17 (43.2)	
036	24 (61)	

Note: 18" (45.7 cm) service clearance on both Front & Rear Sides of unit



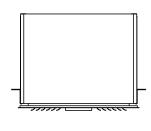
## **FRONT SIDE**

Access
Panel

Condensate
Drain (3/4" FPT)
(1.9 cm)

REAR SIDE

**RIGHT END** 

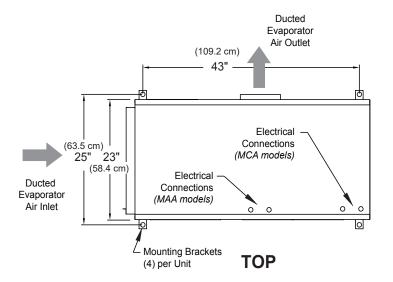


**LEFT END** 

## MAC & MCC-012/036-H\_/D

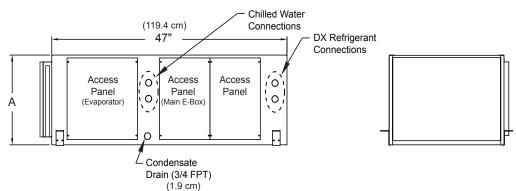
# Split DX & Chilled Water Air Handling Units (1-3 Tons)

(Optional Ducted Evaporator)

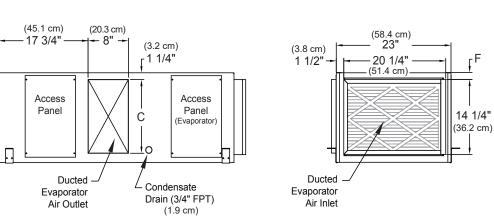


MAC & MCC-()	Dimensions			
Model Size	inches (cm)			
Wodel Size	Α	С	F	
012, 018 & 024	17	14	1-1/4	
	(43.2)	(35.6)	(3.2)	
036	24	21	4-3/4	
	(61)	(53.3)	(12.1)	

Note: 18" (45.7 cm) service clearance on both Front & Rear Sides of unit



## **FRONT SIDE**



**LEFT END** 

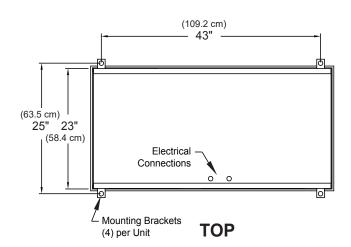
**RIGHT END** 

**REAR SIDE** 

# MWC & MGC-012/036-H\_

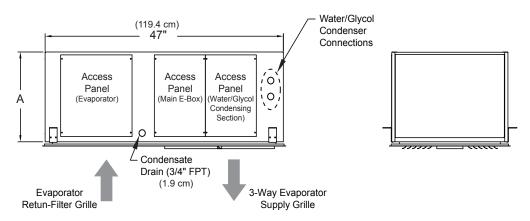
## Water/Glycol Cooled Self-Contained (1-3 Tons)

(Spot Cooler with Bottom Supply/Return-Filter Grille)



MWC & MGC-()	Dimensions inches (cm)	
Wiodel Size	Α	
012, 018 & 024	17 (43.2)	
036	24 (61)	

Note: 18" (45.7 cm) service clearance on both Front & Rear Sides of unit



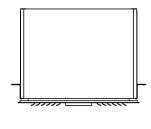
### **FRONT SIDE**

Access
Panel
(Water/Glycol
Condensing
Section)

Condensate
Drain (3/4" FPT)
(1.9 cm)

REAR SIDE

**RIGHT END** 

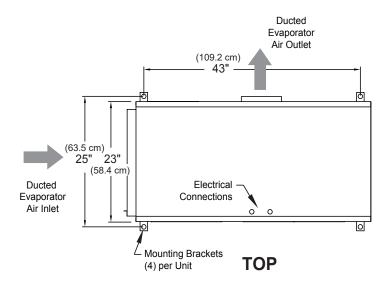


**LEFT END** 

## MWC & MGC-012/036-H\_

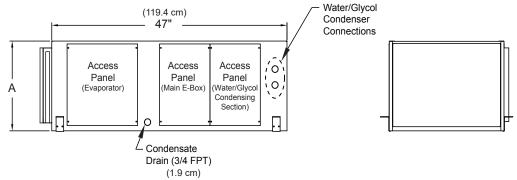
## Water/Glycol Cooled Self-Contained (1-3 Tons)

(Optional Ducted Evaporator)



MWC & MGC-()	Dimensions			
Model Size	inches (cm)			
Woder Size	Α	С	F	
012, 018 & 024	17	14	1-1/4	
	(43.2)	(35.6)	(3.2)	
036	24	21	4-3/4	
	(61)	(53.3)	(12.1)	

Note: 18" (45.7 cm) service clearance on both Front & Rear Sides of unit



## **FRONT SIDE**

### (20.3 cm) (45.1 cm) (58.4 cm) - 8" 17 3/4" 23" (3.2 cm) [1 1/4" (3.8 cm) 1 1/2" 20 1/4" (51.4 cm) Access Access Panel Panel C (Water/Glyco (Evaporator) Condensing Ducted Ducted -Condensate Evaporator Evaporator Drain (3/4" FPT) Air Outlet Air Inlet (1.9 cm)

**REAR SIDE** 

**LEFT END** 

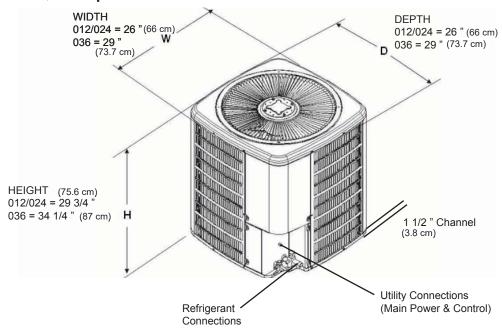
**RIGHT END** 

14 1/4"

(36.2 cm)

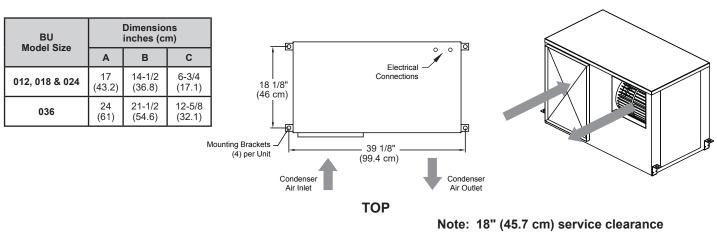
## 012/036-FU

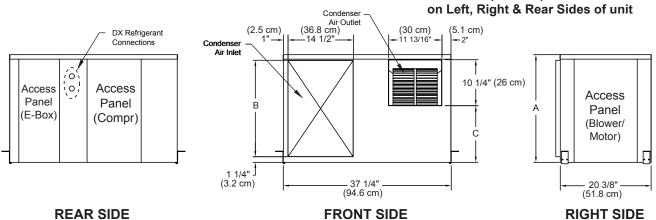
## Outdoor, Propeller Fan Remote Air Cooled Condensing Units



012/036-BU

# Indoor Horizontal, Centrifugal Blower Remote Air Cooled Condensing Units





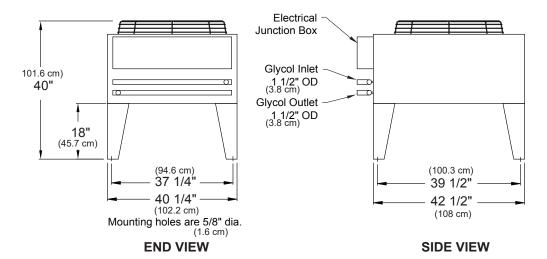
**RIGHT SIDE** 

## **Glycol Drycooler/Fluid Cooler**

(For MGC-012/036 Glycol Cooled Systems)

### Fluid/Drycooler Electrical Data

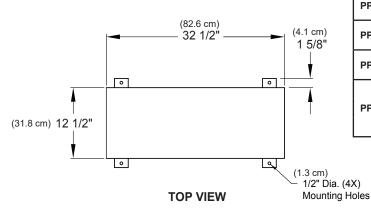
Drycooler	Power Supply	Drycooler Fan	
Model	(V / PH / Hz)	HP	FLA
FC-06	208-230/1/60		4.0
	208-230/3/60	1/2	4.0
	460/3/60		1.2

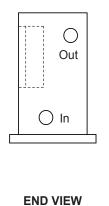


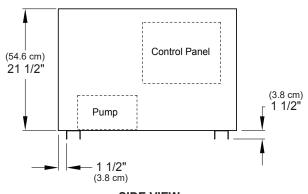
## **Glycol Pump Packages**

Simplex Pump Package Technical Data

Pump Model	HP	LPM (GPM)	Total Head	Power Supply (V / PH / HZ)	FLA
PP-005	1/2	18.9 (5)	70 Ft.	208-230/1/60	5.3
PP-075	3/4	37.9 (10)	70 Ft.	208-230/1/60	7.4
PP-010	1	75.7 (20)	85 Ft.	208-230/1/60	8.5
			208-230/1/60	9.9	
PP-015	1 1/2	151.4 (40)	88 Ft.	208-230/3/60	6.5
				460/3/60	3.0







SIDE VIEW